PRODUCT DESCRIPTION

This caving harness features a low profile and very low frontal attachment point, making it an excellent choice for cave exploration or cave rescue. Designed to work with the Frog chest harness, or other appropriate chest harnesses used in SRT climbing systems.

FEATURES

- Adjustable waist and leg loops.
- Abrasion guards over the backs of each leg loop.
- Accessory loops that provides a convenient attachment point for clipping carabiners and other equipment.
- Two reinforced front attachment points must always be used together, and never individually. For optimum performance, connect the two points using a 10mm Delta Screw Link (Tri-Link). Never use a non-locking connector.
- Double Back buckles. See "DIAGRAM A" for proper buckle threading.
- Made in the USA.

SPECIFICATIONS

SIZE: Standard **WAIST**: 27"- 39" LEG: 20"- 26"

COLOR: Red WEIGHT: 1 lbs (454 g) PRODUCT #: SG51038 MATERIALS: Nylon **SIZE**: Large - Extra Large **WAIST**: 32"- 55" LEG: 24"- 30"

COLOR: Red

WEIGHT: 1.06 lbs (476 g) PRODUCT #: SG51046 MATERIALS: Nylon

WARNINGS

▲ WARNING!

ABOUT YOUR PERSONAL SAFETY

- The various cases of wrong use shown in this notice are not exhaustive, there are innumerable wrong uses possible; it is not feasible to show them all.
- The use of "second-hand" equipment is strongly discouraged.
- You are responsible for your own safety and decisions while using this product.
- Before using this product you must thoroughly read and understand all manufacturer's instructions.
- Activities involving the use of this product are inherently dangerous; you
 must understand and accept the risks involved.
- Special training and knowledge are required for the use of this product.
- Failure to follow these stated warnings may result in serious injury or death.
- Keep these Manufacturer's Instructions, all product labels and the Equipment Inspection Log WITH the equipment so that any potential user can read them prior to use and make entries after use.
- Please contact PMI at 706-764-1437 to answer any additional questions regarding safety and use of this equipment.

WARNINGS

▲ WARNING!

Both reinforced front attachment points shall always be used together when connected for use at height or in life safety situations.

▲ WARNING!

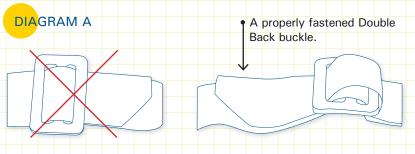
PMI is not responsible or liable in any way for damages of any kind, injury or death resulting from direct or indirect incidents related to the use of its products.

▲ WARNING!

This harness is intended for climbing, caving, rescue, and related activities at height. It should be used with compatible life safety equipment and by a person with sufficient knowledge of its proper use. The information in these instructions is not a substitute for the training and experience necessary to use the harness safely.

▲ WARNING!

The PMI® Pit Viper Caving Harness is fitted with Double Back buckles ensuring no-slip performance when properly rigged. If not used properly, the buckle will not hold and can result in injury or death. Inspect the buckle on receipt and before use to ensure that it is functioning properly. **See Diagram A** for proper buckle threading.



▲ WARNING!

Harness should not be used near moving machinery, electrical hazards, sharp edges, or abrasive surfaces without proper additional safety measures in place. All webbing tails should be properly secured before use.

▲ WARNING!

The front attachment points are for attaching to full strength connections that are designed to support life-safety loads.

▲ WARNING!

The accessory loop on the side of the harness is designed to attach equipment only and should NEVER be used for life safety applications such as belaying, anchoring a person, or tying in to a life safety system.

▲ WARNING!

The user must have a rescue plan prepared and the means available to implement it while wearing this harness.

V2-0616



For more information about this or other PMI products, please contact us at:

PIGEON MOUNTAIN INDUSTRIES PO Box 803 LaFayette, GA 30728, USA

706-764-1437 1-800-282-ROPE (7673)

custserv@pmirope.com PMIROPE.COM

PMI® PIT VIPER CAVING HARNESS

SG51038- Standard SG51046- Large- Extra Large



User Instructions





FITTING & USE

The design of this harness results in a variable "rise" (distance between leg loops and waist belt) that can be easily adjusted at the leg loop safety buckles to ensure that the harness sits comfortably and suspends the wearer properly. If the rise is too short, there can be uncomfortable compression applied to the crotch. This could also cause uneven top-heavy weight distribution which could result in the wearer being flipped upside down. If the rise is too long, the harness can put excessive compression above the hipbone. When adjusted correctly, this harness positions the user comfortably in an upright, seated and slightly reclined position.

HOW TO PUT THE HARNESS ON CORRECTLY:

- To ensure a good fit, the user must try on and adjust harness appropriately prior to use.
- Double Back Buckles: Loosen leg loops and waistbelt by sliding the slack tail end of the webbing towards the buckle so that you create a bight of webbing that is positioned in the middle of the buckle. Pull the slack bight of webbing out of the buckle opposite of the tail end of the webbing to adjust the harness to its largest size. Do not pull the webbing completely through the buckle.
- Step through the waistbelt, inserting a leg into each leg loop.
- Secure the waistbelt comfortably so that it wraps over the top of the hip bones and so that the front attachment points are about belly button level.
 Do this by pushing the waistbelt webbing to create a bight of webbing in the center of the buckle. Pull the side of the bight of webbing farthest from the tail end of the webbing out so that the slack is taken out of the leg loop and is snug around the waist.
- Pinch the buckle and webbing to hold in place, then with the other hand pull the tail end of the webbing until the bight and all slack gets taken out of the webbing and the waistbelt stays firmly in place.
- When each buckle is tightened to the desired snug fit, take the tail end of
 the webbing, tilt the buckle slightly and slide the webbing though the far
 side of the slot in the buckle and pull tight to double back the buckle. Once
 the webbing is doubled back through the buckle, there should be no less
 than 3 inches of the tail end of webbing left. If there is less, then readjust
 until you get 3 inches of webbing.
- Repeat this process with each of the leg loops until all applicable buckles are doubled back.
- Use only with approved chest harness.

INSPECTION, CARE & MAINTENANCE

Your harness should be thoroughly inspected before each use. Any harness that does not pass inspection should be immediately retired from service and discarded/destroyed.

Inspections should include:

- Examination of all load-bearing components for signs of damage.
- Inspection of all stitching for signs of wear, fraying, breaks, loosened/pulled threads, or cuts.
- Inspection of webbing for signs of cuts, burns, discoloration, broken fibers, hard/soft sections, or excessive wear.
- Examination of buckles and attachment points for proper function.
- Examination of all metal components for corrosion, damage or sharp edges.
 Inspection of webbing rigging and safety buckles to ensure that harness has
- been properly assembled.
- Inspection for any signs of damage from heat, chemical exposure, or various hazardous environments.
- Inspection of date of manufacture and date placed in service to determine if retirement of harness is needed (See "Retirement Criteria" section).
- Inspections should be recorded and maintained in an Equipment Inspection Log. A sample is provided in these instructions.

CARE AND MAINTENANCE

Maintaining your harness properly will provide a longer service life and ensure the highest level of safety during use.

The following maintenance guidelines should be followed:

- Store harness loosely packed in a clean, dry environment.
- Thoroughly air dry a wet harness before storing it, never dry in a heated dryer.
- Keep your harness away from exposure to direct flame or extreme temperatures.
- Temperature of storage or use must not exceed 176°F (80°C). The melting point of nylon is 446°F (230°C).
- Prevent exposure of your harness to chemicals or other damaging substances.
- No repairs or modification to this harness should be performed by anyone, or warranty shall be voided and safety features could be compromised.

PMI LIMITED WARRANTY

PMI products are warranted to the original retail purchaser to be free from defect in material and workmanship for a period of one year. PMI will repair or replace the item without charge provided inspection at our factory discloses no misuse or alteration, which, in our judgment, has affected the condition or functioning of the product. All implied warranties imposed by law in connection with the sale of PMI products are also limited in duration to a period of one year. PMI expressly excludes and shall not be liable for any consequential damages arising out of any breach of the express or implied warranties on sales of PMI products. Because of the high risks involved in high angle rope work such as, but not limited to, rescue, rope access, caving, rappelling, rock climbing and mountaineering, no further warranties exist or are implied by PMI. Regulations issued under the Magnuson-Moss Warranty Act require us to include the following statement: some states do not allow limitations on how long an implied warranty lasts nor the excluding or limitation of incidental or consequential damages, so the above limitations may not apply to you.

INSPECTION, CARE & MAINTENANCE

Cleaning your harness:

Washing - If your harness is dirty, you can wash it by hand or in a front-loading commercial washing machine. Use a PMI Laundry bag for keeping the harness from getting tangled when washing in a machine. Wash harness by using cool to warm water <30°C (<86°F) with a mild soap. PMI recommends using PMI Rope Soap; otherwise non-detergent soaps are best. Soap used should not contain any bleaching agents.

DO NOT:

- DO NOT use top loading washing machines with agitators because they tangle/damage the harness severely and can cause damage to the machine.
- DO NOT use a commercial dryer to dry the harness.
- DO NOT leave a wet harness on a surface where contaminants may leach (such as concrete).
- DO NOT expose the harness to exhaust fumes.

Disinfecting - Disinfection of a harness may occasionally become necessary, such as when exposed to bloodborne pathogens. To disinfect a harness from suspected bloodborne pathogens, PMI recommends following the NFPA standard for cleaning rescue gear of bloodborne pathogens. Keeping in mind that undiluted household bleach is known to damage nylon, NFPA calls for using a diluted solution of household bleach to clean rescue gear exposed to bloodborne pathogens. Add 60 ml of household bleach per 4 liters of tap water. That's about one quarter (1/4) cup of bleach per gallon of water. Be aware that some commercial bleach solutions are stronger than the 1.5% that is typical for household bleach. Soak the gear in the diluted solution for ten minutes, then rinse thoroughly with tap water. The rinsing cycle is critical to prevent any damage to the nylon from the bleach. It is good to soak the gear in tap water for the same amount of time it soaked in the bleach solution. Never store gear while it is wet.

▲ WARNING!

The use of bleach over a long period of time, in repeated uses, can cause damage to fibers such as nylon. Disinfection of the harness using bleach should be used sparingly and only when needed.

Drying - Dry your harness in a clean, dry area out of direct sunlight. For best results, it should be hanged to dry in a low-humidity environment.

Write It Down - Remember to record the cleaning on the Equipment Log.

Keep It Clean - Store your harness in a clean, dark, dry environment, away from exposure to acids, chemicals, noxious fumes, or other harmful agents.

PRODUCT LIFETIME

Regardless of history and use, a PMI® Pit Viper Caving Harness should be retired if it is greater than 10 years from the date of manufacture. The actual service life of of this harness may be much less than 10 years and should be based largely on the results of frequent inspection and use history. Material integrity and product performance characteristics will degrade over time. PMI recommends that you thoroughly inspect your equipment before each use and at a minimum at least once every 6 months. Specialized training may be required to become competent with inspecting equipment and knowing when to retire your equipment. Good judgment, as well as proper care and inspection, are key to making personal decisions regarding the retirement of your harness.

A significant event with the potential to change the product should prompt you to consider retiring it immediately even if before or after only one use. Factors that may affect the safety of a harness depends on the type and frequency of usage (light to heavy), the environment including harsh environments with extreme temperatures, marine (salty or highly corrosive) environments, chemical contact, contact with sharp edges, etc. Textiles can become dry and brittle, plastics can weaken in areas, small cracks can form, etc. The best way to know when a change has occurred with your harness is to implement frequent detailed inspections before each use.

RETIREMENT CRITIERIA

- RETIRE IMMEDIATELY any harness where the stitching is cut, torn, excessively worn or visibly damaged.
- RETIRE IMMEDIATELY any harness that is greater than 10 years old calculated from the date of manufacture, regardless of history or use.
- RETIRE IMMEDIATELY any harness whose strength may have been compromised during use.
- RETIRE IMMEDIATELY any harness which is subjected to a major fall or uncontrolled or excessive loading.
- RETIRE IMMEDIATELY any harness whose history and past usage you are uncertain about.
- RETIRE IMMEDIATELY any harness that has been exposed to heat, direct flame or excessive abrasion.
- RETIRE IMMEDIATELY any harness that has been exposed to liquids, solids, gases, mists, or vapors of any chemical or other substance that can deteriorate the harness materials.
- RETIRE IMMEDIATELY any harness that does not pass inspection.
- RETIRE IMMEDIATELY any harness that raises any doubt about its safety or serviceability.

▲ WARNING!

CUT RETIRED harnesses to discourage future use and discard it entirely.

A retired harness should not be stored, kept or maintained in such a way that it could inadvertently be used again.